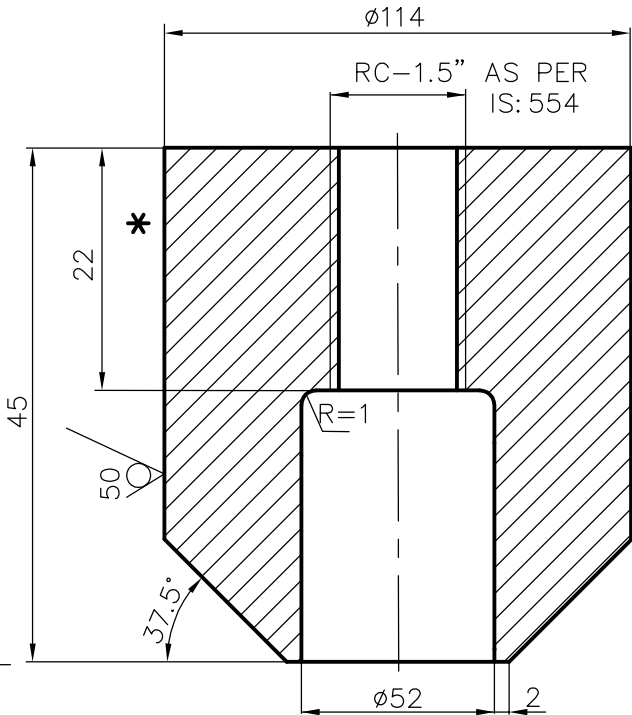


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ALL DIMENSIONS ARE IN MILLIMETRES

REV	DATE	ALTD
01		APPD

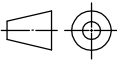
12.5/



DESIGN PRESSURE :165.9 kg/sq.cm(g)
DESIGN TEMPERATURE: 540°C

- NOTES:
- 01 FINISHED STUB WITH STOCK CODE "84 TSTUN48099993132" CAN ALSO BE USED.
 - 02 HARD PUNCH "F22" AT PLACE MARKED WITH *

	ROD 114; L45	15 939 370 0000	A	2	170
		SA 182 F22 CL.3			
VAR NO.	DESCRIPTION	MATL. CODE	A	UNIT	UNIT.WT.(Kg)
		MATL. SPECN.	C	DI	QTY.

 BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017			DRN	NAME	SIGN	DATE	NO.OF VAR	
			CHD	KARTHI		29.12.11		
			APPD	SUKUMAR		29.12.11		
				C.V.NATHAN		29.12.11		
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.		ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	2.170				
TITLE				CARD CODE	DRAWING NO.			REV
TEMPERATURE STUB RC1.5"				U 01	4-80-301-74542			00
AS D114 L45								